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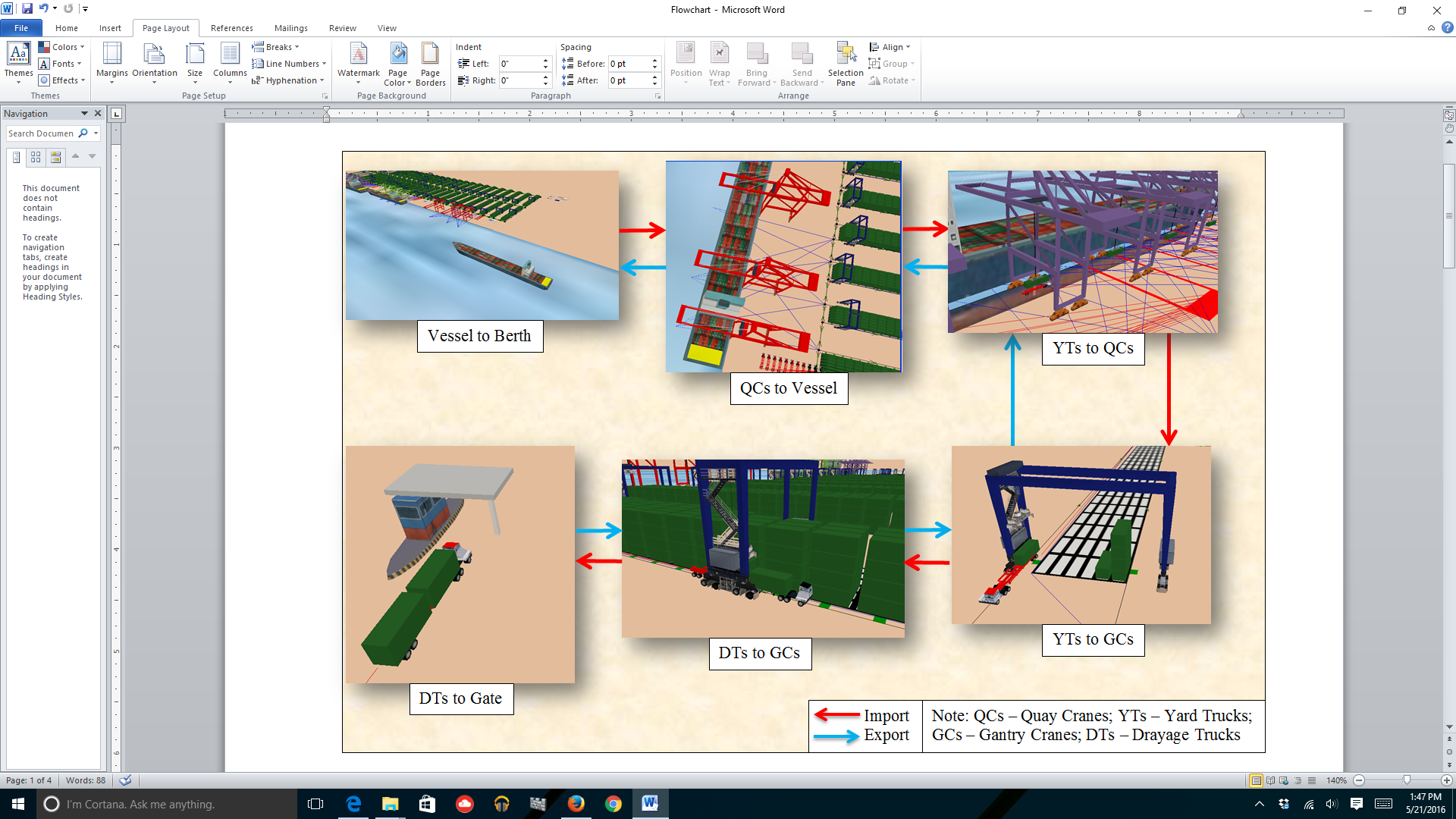


Figure 1: Import/export operations.

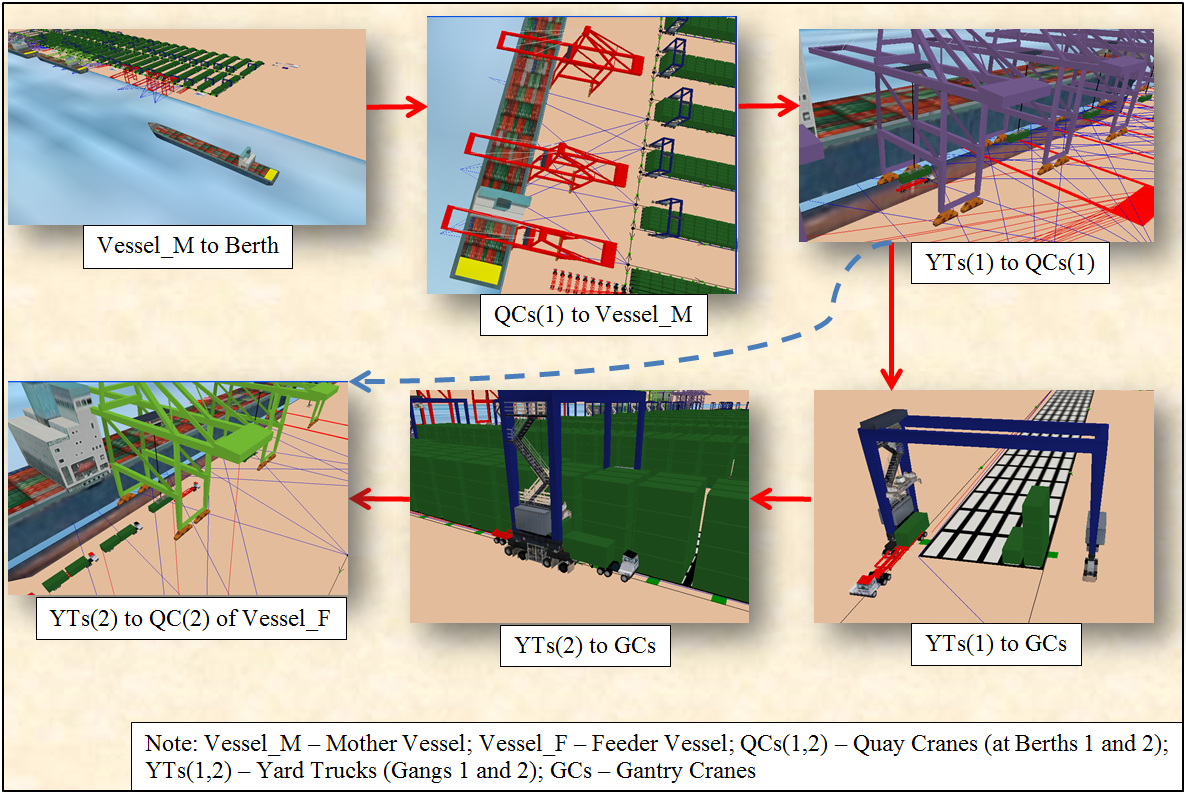


Figure 2: Transshipment operations.



Figure 3: MCT layout.



Figure 4: Container flows at MCT.





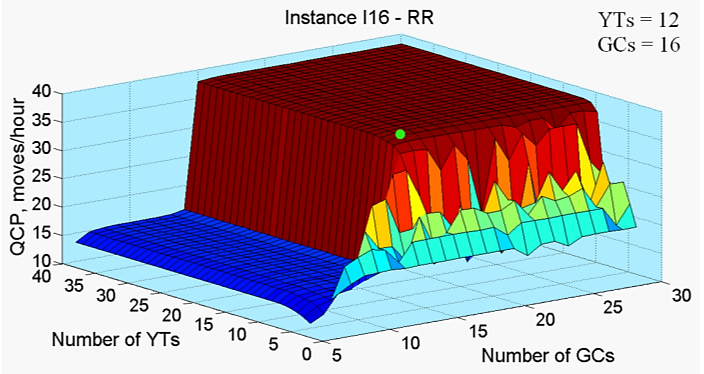
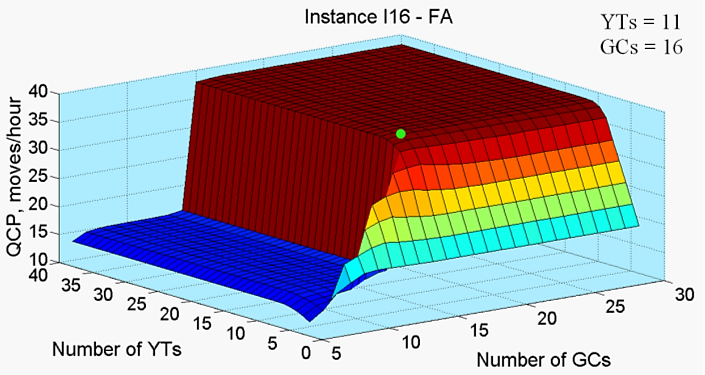
Figure 5: YT deployment strategies: FA and RR.

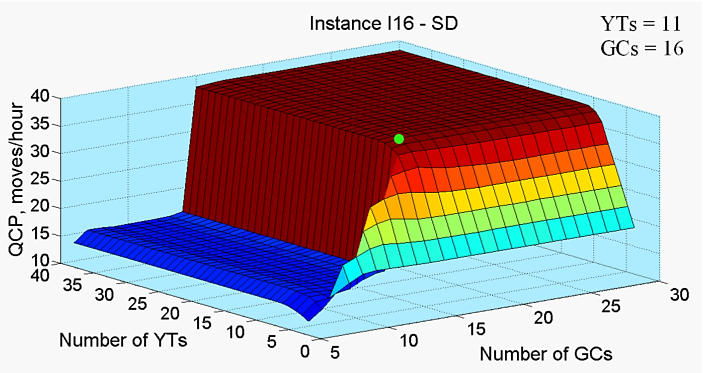
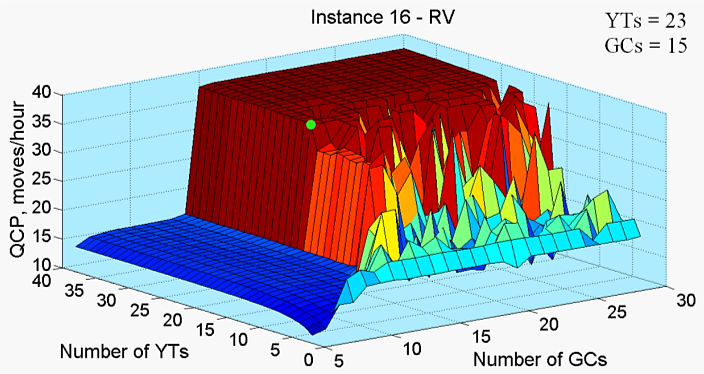


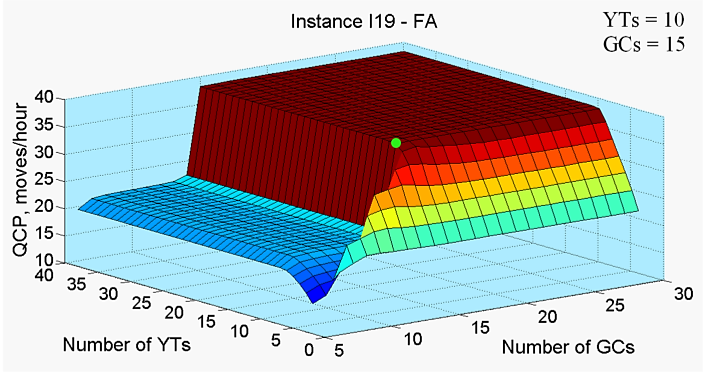
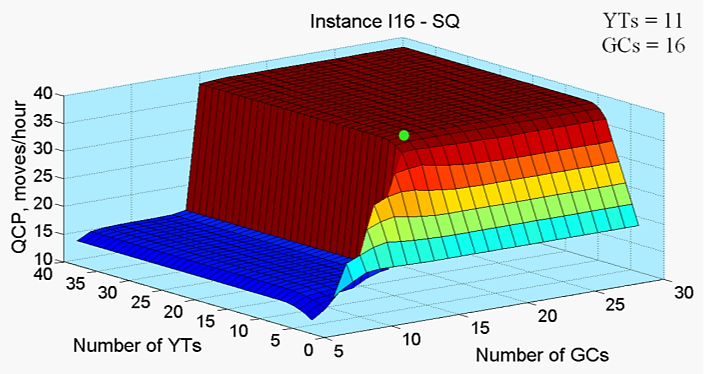


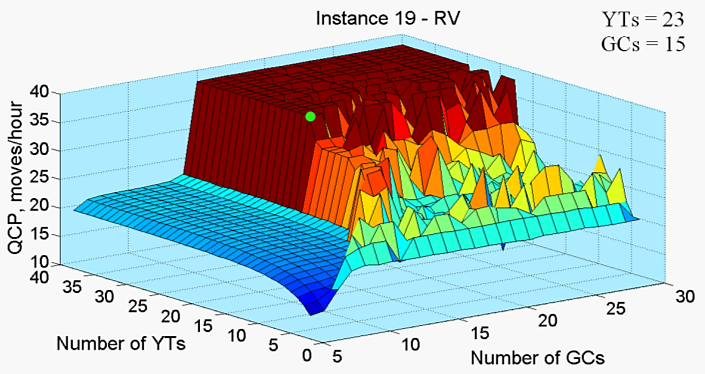
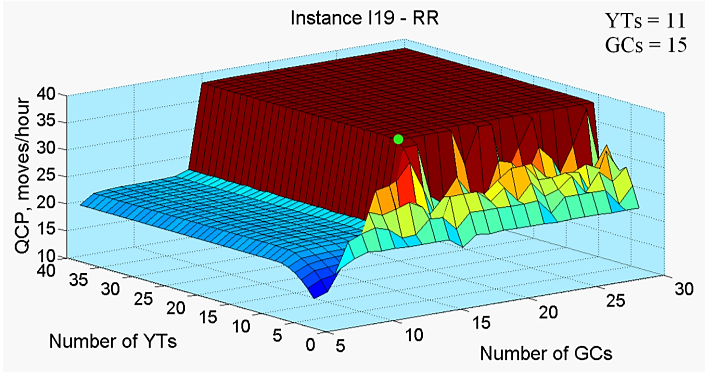


Figure 6: YT deployment strategies: RV, SD, and SQ.









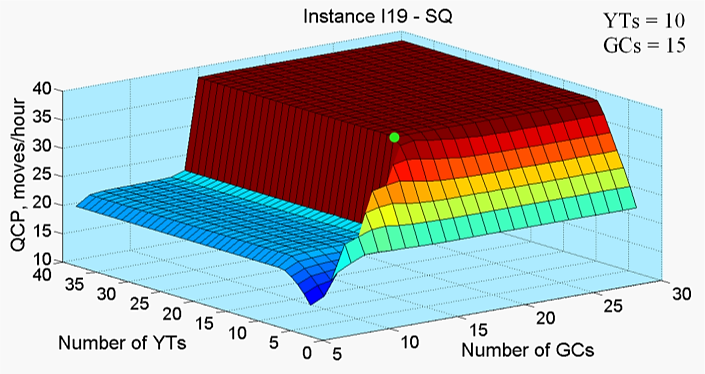
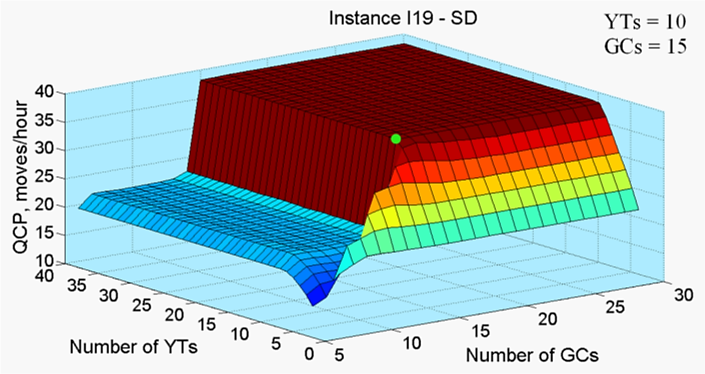
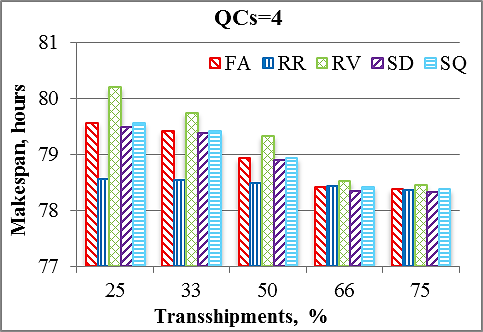
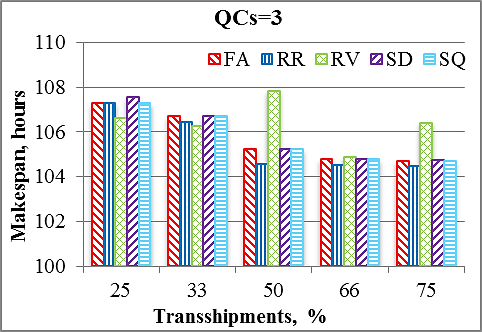


Figure 7: Procedure for estimating size of YT and GC gangs.



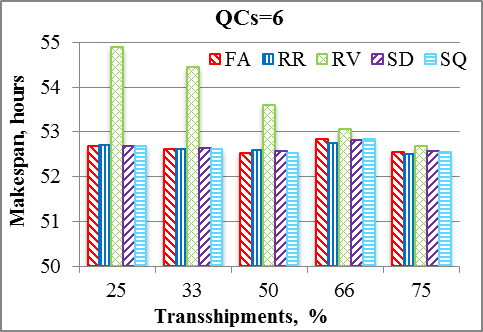
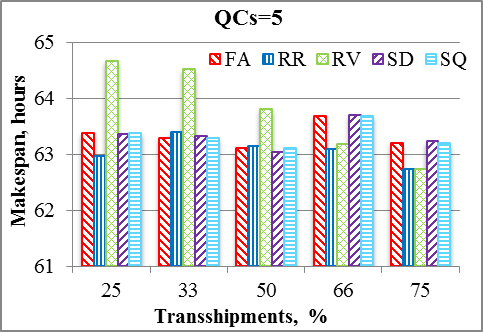
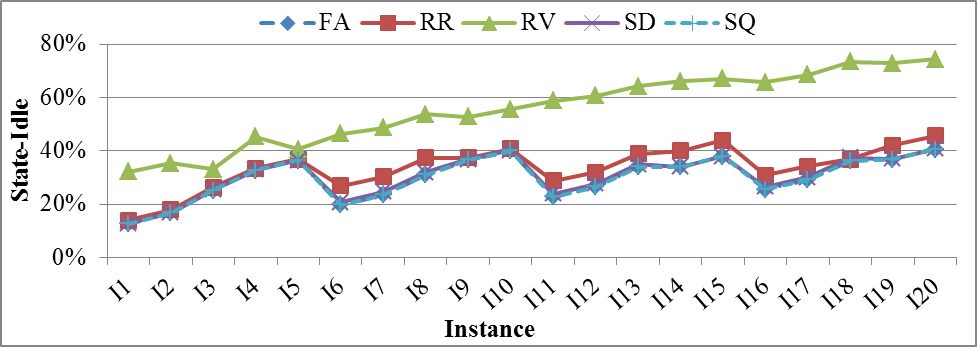


Figure 8: Vessel service makespan.



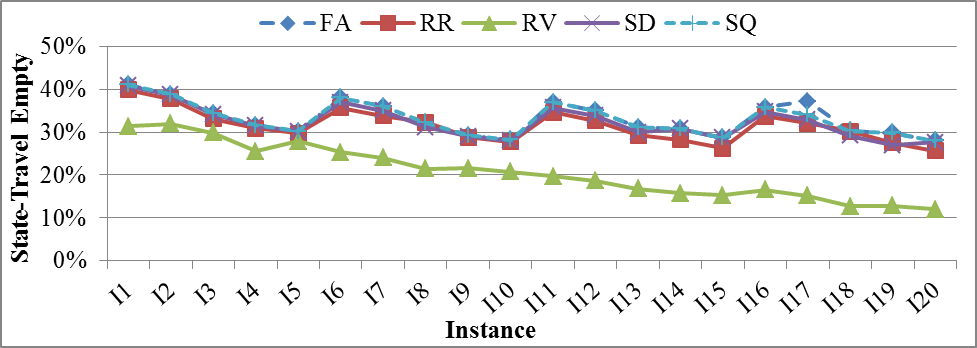
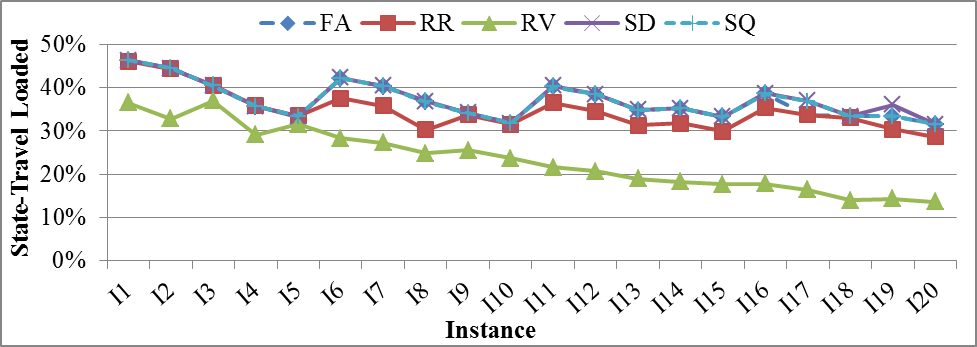
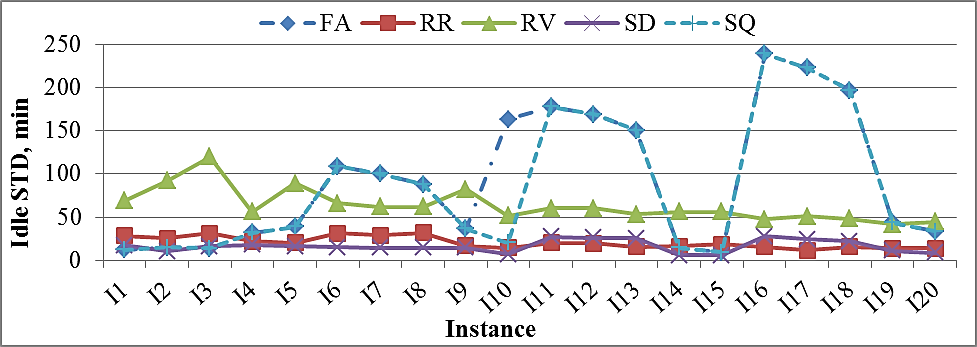
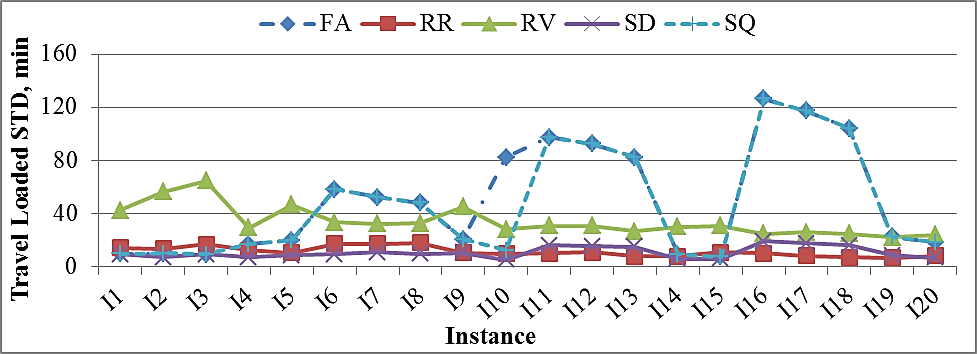


Figure 9: YT states.





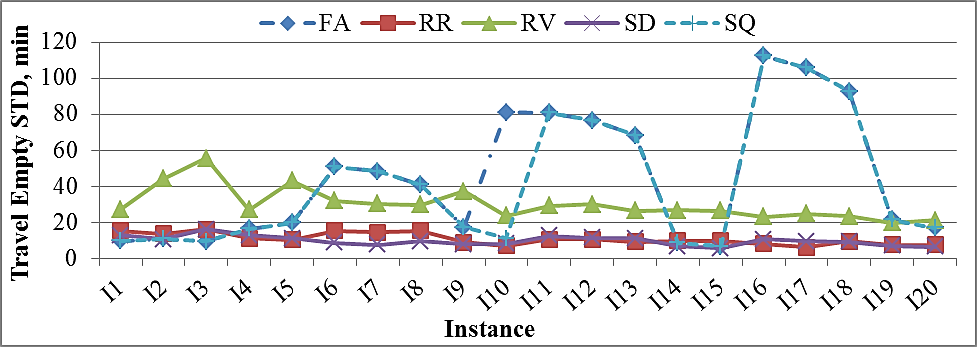
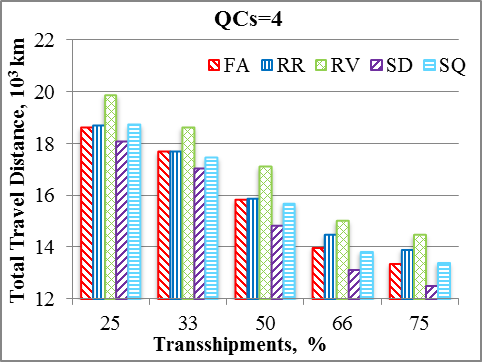
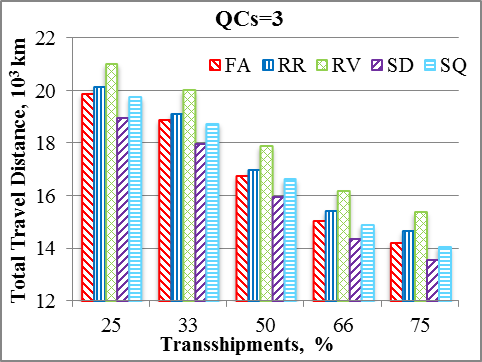


Figure 10: Variability in states between YTs in a gang.



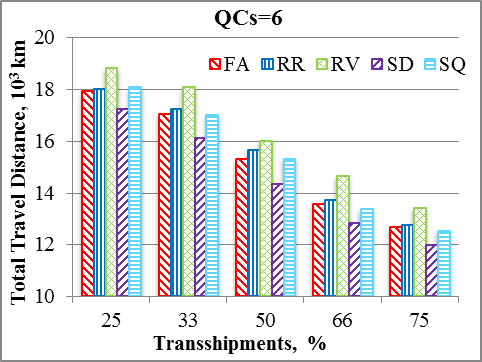
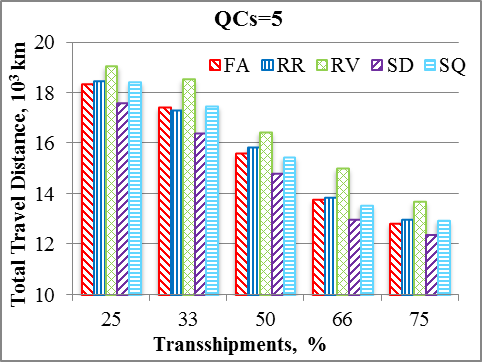


Figure 11: Total YT travel distance.